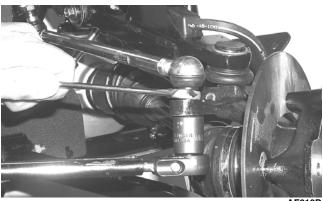
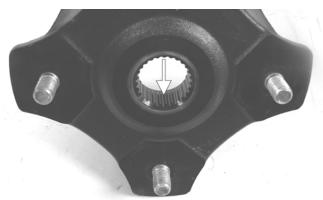
■NOTE: During assembly, new cotter pins should be installed.



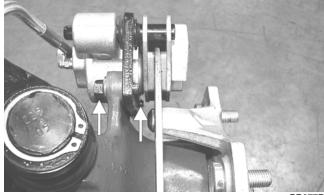
AF618D

8. Apply grease to the hub and drive axle splines; then install the hub assembly onto the drive axle.



PR290A

- 9. Secure the hub assembly with the nut. Tighten only until snug.
- 10. Secure the brake caliper to the knuckle with the two Patch-lock cap screws. Tighten to 20 ft-lb.



PR377B

- 11. Secure the hub nut (from step 9) to the shaft/axle. Tighten to 200 ft-lb.
- 12. Install a new cotter pin and spread the pin to secure the nut.



- 13. Install the wheel and tighten to 45 ft-lb.
- 14. Remove the vehicle from the support stand.

## **Rear A-Arms**

## REMOVING

1. Secure the vehicle on a support stand to elevate the wheels.

## 

Make sure the vehicle is solidly supported on the support stand to avoid injury.

- 2. Set the parking brake.
- 3. Remove the wheel.
- 4. Remove the cotter pin securing the hex nut; then remove the hex nut.
- 5. Remove the cap screws and lock nut securing the shock absorber to the frame and lower A-arm; then remove the shock absorber.
- 6. Remove the cap screws securing the boot guard to the lower A-arm.



- 7. Slide the axle out of the knuckle and set aside.
- 8. Remove the cap screws and lock nuts securing the knuckle to the A-arms. Discard the lock nuts.

## Download this Manual