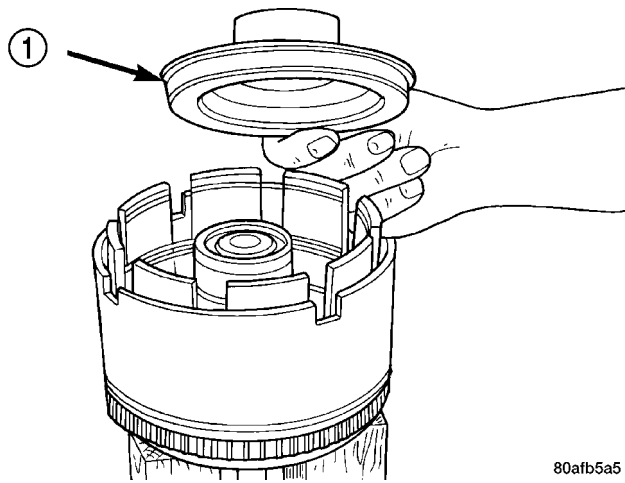


**INPUT CLUTCH ASSEMBLY (Continued)**

(7) Install UD clutch piston (Fig. 245).

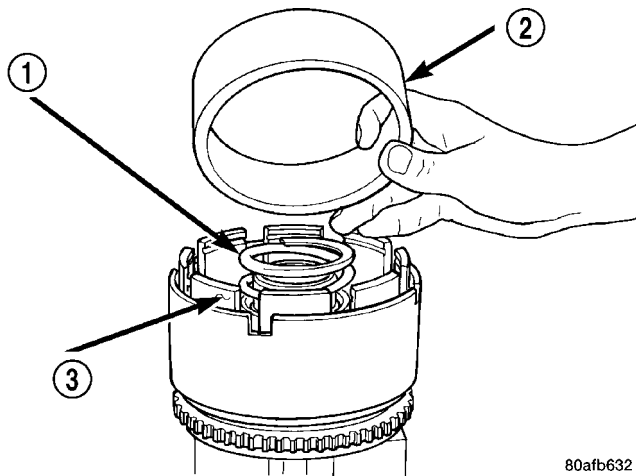


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**Fig. 245 Underdrive Clutch Piston**

1 - PISTON

(8) Install UD piston return spring and Tool 5067 as shown in (Fig. 246).



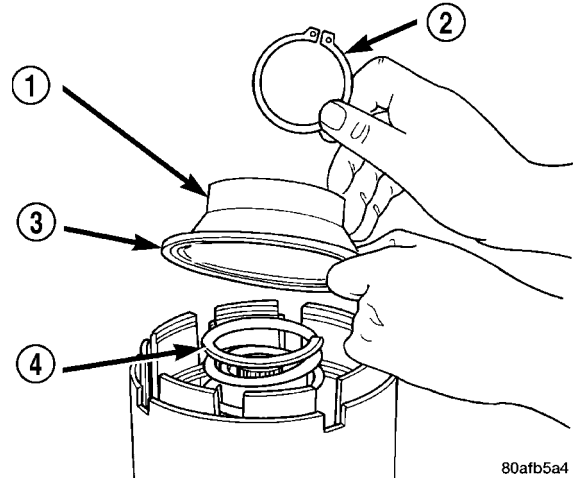
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**Fig. 246 Seal Compressor Special Tool 5067**

1 - PISTON RETURN SPRING  
 2 - SPECIAL TOOL 5067  
 3 - INPUT SHAFT CLUTCHES RETAINER ASSEMBLY

(9) Using Tool 5059A and an arbor press, Install the UD spring retainer and snap ring (Fig. 247) (Fig. 248) (Fig. 249) Compress just enough to install snap ring.

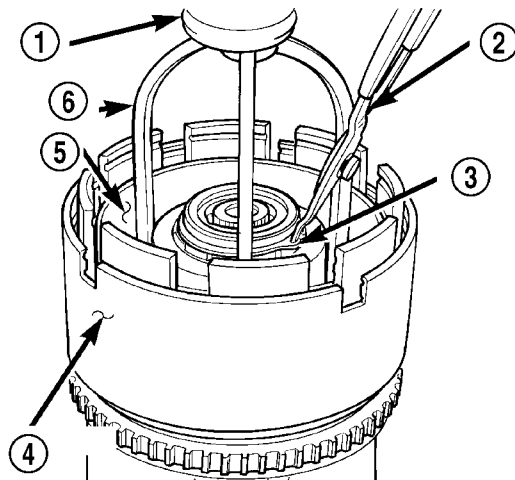
**CAUTION: Compress return spring just enough to install snap ring.**



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**Fig. 247 UD Return Spring and Retainer**

1 - UNDERDRIVE SPRING RETAINER  
 2 - SNAP RING  
 3 - SEAL  
 4 - PISTON RETURN SPRING



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**Fig. 248 Install UD Spring Retainer and Snap Ring**

1 - ARBOR PRESS RAM  
 2 - SNAP RING PLIERS  
 3 - SNAP RING  
 4 - OD/REVERSE PISTON  
 5 - TOOL 5067  
 6 - TOOL 5059A