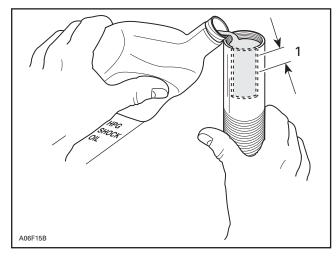
### **Section 09 REAR SUSPENSION**

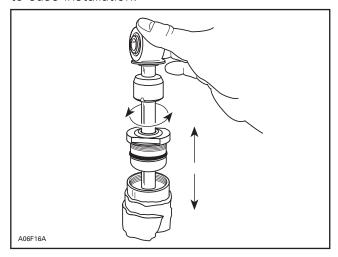
#### Subsection 04 (SHOCK ABSORBER INSPECTION AND SERVICING)



1. Fill to 10 mm (.393 in)

**NOTE:** Although we do not measure the exact amount of oil added to the damper, approximately 252 mL (8.52 oz. U.S.) will be used.

Carefully insert damper rod into the damper body. Lightly oil damper piston seal ring with shock oil to ease installation.



**NOTE:** Some shock oil will overflow when installing damper. Wrap damper with shop cloth to catch possible overflow oil.

**CAUTION:** Use care when passing piston into damper body at damper body threads.

Slight oscillation of damper rod may be required to allow piston to enter damper body bore.

Slowly push piston into damper body. Slight up and down movement may be required on short stroke to allow all air to pass through piston assembly. The gentle tapping of a small wrench, on the shock eye, may help dislodge air trapped in the submersed piston. Be careful not to drive the shaft any deeper into the oil than is necessary to just cover the shim stack.

**NOTE:** Fast installation of the damper rod may displace the floating piston from its original position. This must not occur if the damper is expected to perform as designed.

With damper rod piston into oil, TOP OFF damper oil volume. Oil level should be to damper body thread base.

# Screw Cap Type HPG T/A Shock

Seal carrier assembly can now be threaded into damper body. This should be done slowly to allow weapage of oil and to minimize IFP displacement. Torque seal carrier to 90 to 100 N•m (66 to 74 lbf•ft).

# Snap Ring Cap Type HPG T/A Shock

Seal carrier assembly can now be pushed into damper body to pass snap ring grove. Install snap ring into groove.

Tap the cap on the shock body.

#### All HPG T/A Shocks

After the seal carrier is fully in place avoid pushing the shaft into the body until the nitrogen charge is added.